

# FYSS320 – Vacuum techniques

Exam, 30.8.2013

Short, concise answers are preferred.  
Vastaukset voi antaa myös Suomen kielellä.

## Problem 1.

Let's assume a cubic-shaped vacuum chamber with a length of the inside wall equal to 20 cm. Assume two pressures:

- a) 10 Pa.
- b)  $10^{-5}$  Pa.

In both cases, describe the amount of the rest gas, its composition and the state. Explain how the heat is transferred in the rest gas and list means to reach such a vacuum.

## Problem 2.

- a) Discuss shortly different sources of gas load in the vacuum system.
- b) Explain shortly the principle of gas ballast.
- c) Is it possible to measure the absolute partial pressure of the certain gas component by using the rest gas analyzer? Present a short justification for your answer.

## Problem 3.

Two thermally isolated vacuum chambers have a common wall with an aperture diameter equal to  $d$ . Absolute temperatures of chambers are  $T_1$  and  $T_2$ .

- a) Show that diffusion coefficients  $D_1$  and  $D_2$  have the following dependence:

$D_1/D_2 = (T_1/T_2)^{3/2}$ , when  $d \gg \langle \lambda \rangle$  and  $\langle \lambda \rangle$  is an average collision distance of molecules.

- b) Show, that the pressure and density of the gas are different in different chambers and those can be expressed as

$\rho_1/\rho_2 = (T_2/T_1)^{1/2}$  and  $P_1/P_2 = (T_1/T_2)^{1/2}$ , when  $d \ll \langle \lambda \rangle$

## Problem 4.

A vacuum chamber should be pumped down from an atmospheric pressure to high vacuum. For this purpose it is connected to a pumping station containing a turbo molecular pump, a roughing pump and necessary valves, etc. Draw a layout of the typical connection to vacuum system and name all components. Describe means to prevent oil diffusion, if any, to the vacuum system.

Appendices:

Table 2.5.

Critical constants  $T_c$ ,  $P_c$ , Van der Waals' constants  $A$ ,  $b$ , molecular diameters  $\xi$ , and mean free paths  $\lambda$ , computed from eqs. (2.26), (2.29), (2.56).

Gas	Formula	$T_c$	$P_c$	$A$	$b$	$\xi$	$\lambda^*$
		$^{\circ}\text{C}$	atm	$\left[\frac{\text{cm}^3}{\text{mole}}\right]^2 \cdot \text{atm}$	$\text{cm}^3/\text{mole}$	cm	cm
Helium	He	-267.9	2.26	$3.412 \times 10^4$	23.70	$2.61 \times 10^{-8}$	$9.26 \times 10^{-3}$
Neon	Ne	-228.5	25.9	$2.107 \times 10^5$	17.09	$2.38 \times 10^{-8}$	$1.03 \times 10^{-2}$
Argon	A	-122.0	48.0	$1.345 \times 10^6$	32.19	$2.94 \times 10^{-8}$	$7.34 \times 10^{-3}$
Krypton	Kr	-63.0	54.2	$2.318 \times 10^6$	39.78	$3.16 \times 10^{-8}$	$6.38 \times 10^{-3}$
Xenon	Xe	16.6	58.2	$4.194 \times 10^6$	51.05	$3.43 \times 10^{-8}$	$5.40 \times 10^{-3}$
Hydrogen	H <sub>2</sub>	-239.9	12.8	$2.450 \times 10^5$	26.61	$2.76 \times 10^{-8}$	$8.33 \times 10^{-3}$
Nitrogen	N <sub>2</sub>	-147.1	33.5	$1.390 \times 10^6$	39.13	$3.14 \times 10^{-8}$	$6.44 \times 10^{-3}$
Air	—	—	—	$1.33 \times 10^6$	36.6	—	—
Oxygen	O <sub>2</sub>	-118.8	49.7	$1.360 \times 10^6$	31.83	$2.93 \times 10^{-8}$	$7.40 \times 10^{-3}$
Mercury	Hg	>1500	>200	$8 \times 10^6$	17.0	$2.38 \times 10^{-8}$	$1.12 \times 10^{-2}$
Ammonia	NH <sub>3</sub>	132.4	111.5	$4.17 \times 10^6$	37.07	$3.09 \times 10^{-8}$	$6.68 \times 10^{-3}$
Carbon monoxide	CO	-139.0	35.0	$1.485 \times 10^6$	39.9	$3.16 \times 10^{-8}$	$6.36 \times 10^{-3}$
Carbon dioxide	CO <sub>2</sub>	31.1	73.0	$3.59 \times 10^6$	42.67	$3.22 \times 10^{-8}$	$6.13 \times 10^{-3}$
Acetylene	C <sub>2</sub> H <sub>2</sub>	36.0	62.0	$4.39 \times 10^6$	51.40	$3.44 \times 10^{-8}$	$5.38 \times 10^{-3}$

\*Mean free path for  $P=1$  Torr,  $T=273^{\circ}\text{K}$ .

Kaasu	$D$ ( $10^{-5} \text{ m}^2/\text{s}$ )	$K$ ( $10^{-2} \text{ J/m} \cdot \text{s} \cdot \text{K}$ )	$\eta$ ( $10^{-5} \text{ kg/m} \cdot \text{s}$ )	$\xi$ ( $10^{-10} \text{ m}$ )
H <sub>2</sub>	12,8	16,8	0,847	2,74
He		14,3	1,87	2,19
CH <sub>4</sub>	2,06	3,04	1,03	4,18
Ne	4,52	4,60	3,12	2,54
CO		2,30	1,66	3,78
N <sub>2</sub>	1,78	2,37	1,67	3,77
O <sub>2</sub>	1,81	2,42	1,91	3,64
Ilma		2,41	1,71	3,76
Ar	1,57	1,63	2,09	3,68
CO <sub>2</sub>	0,97	1,46	1,38	4,64
Cl <sub>2</sub>		0,77	1,24	5,52

Unit	Pa
bar	$10^5$
Torr = mmHg	133.3
atm	$1.013 \times 10^5$
psi	$6.89 \times 10^3$

$$\langle E_{tr} \rangle = \frac{3}{2} \cdot k \cdot T$$

$$U_{tr} = \frac{3}{2} NkT = \frac{3}{2} nRT$$

$$\langle v \rangle = \left( \frac{8kT}{\pi m} \right)^{1/2}$$

$$v_{prob} = \left( \frac{2kT}{m} \right)^{1/2}$$

$$\Phi = \rho_N \cdot \left( \frac{kT}{2\pi m} \right)^{1/2}$$

$$\Phi = \frac{1}{4} \cdot \rho_N \cdot \langle v \rangle$$

$$\Phi = \frac{P}{(2\pi mkT)^{1/2}}$$

$$\tau_m = \frac{1}{\xi^2 \Phi}$$

$$\langle \lambda \rangle = \frac{1}{\pi \sqrt{2} \cdot \rho_N \cdot \xi^2}$$

$$\tau = \frac{\langle \lambda \rangle}{\langle v \rangle}$$

$$f = \frac{1}{\tau} = \frac{\langle v \rangle}{\langle \lambda \rangle}$$

$$D = \frac{1}{3} \cdot \langle v \rangle \cdot \langle \lambda \rangle$$

$$K = \frac{1}{2} \cdot \rho_N \cdot k \cdot \langle v \rangle \cdot \langle \lambda \rangle$$

$$\eta = \frac{1}{3} \cdot \rho_N \cdot \langle m \rangle \cdot \langle v \rangle \cdot \langle \lambda \rangle$$

$$C = \frac{\pi}{8} \cdot d^2 \cdot \langle w \rangle \cdot \frac{P_1 + P_2}{P_1 - P_2}$$

Conductance in compressible flow

$$C = \frac{\pi \cdot d^4}{256 \cdot \eta \cdot L} \cdot (P_1 + P_2)$$

Conductance in laminar flow

$$C = \frac{1}{6} \cdot \left( \frac{2 \cdot \pi \cdot k \cdot T}{m} \right)^{1/2} \cdot \frac{d^3}{L}$$

Conductance in molecular flow

$$C = \frac{\pi \cdot d^4}{128 \cdot \eta \cdot L} \cdot \langle P \rangle + \frac{1}{6} \cdot \left( \frac{2 \cdot \pi \cdot k \cdot T}{m} \right)^{1/2} \cdot \frac{d^3}{L} \cdot \frac{[1 + (m/k \cdot T)^{1/2} \cdot d \cdot \langle P \rangle / \eta]}{[1 + 1.24 \cdot (m/k \cdot T)^{1/2} \cdot d \cdot \langle P \rangle / \eta]}$$

# 1. PHYSICAL CONSTANTS

Table 1.1. Reviewed 2005 by P.J. Mohr and B.N. Taylor (NIST). Based mainly on the “CODATA Recommended Values of the Fundamental Physical Constants: 2002” by P.J. Mohr and B.N. Taylor, *Rev. Mod. Phys.* 77, 1 (2005). The last group of constants (beginning with the Fermi coupling constant) comes from the Particle Data Group. The figures in parentheses after the values give the 1-standard-deviation uncertainties in the last digits; the corresponding fractional uncertainties in parts per  $10^9$  (ppb) are given in the last column. This set of constants (aside from the last group) is recommended for international use by CODATA (the Committee on Data for Science and Technology). The full 2002 CODATA set of constants may be found at <http://physics.nist.gov/constants>

Quantity	Symbol, equation	Value	Uncertainty (ppb)
speed of light in vacuum	$c$	299 792 458 m s <sup>-1</sup>	exact*
Planck constant	$h$	6.626 0693(11)×10 <sup>-34</sup> J s	170
Planck constant, reduced	$\hbar \equiv h/2\pi$	1.054 571 68(18)×10 <sup>-34</sup> J s = 6.582 119 15(56)×10 <sup>-22</sup> MeV s	170 85
electron charge magnitude	$e$	1.602 176 53(14)×10 <sup>-19</sup> C = 4.803 204 41(41)×10 <sup>-10</sup> esu	85, 85
conversion constant	$hc$	197.326 968(17) MeV fm	85
conversion constant	$(hc)^2$	0.389 379 323(67) GeV <sup>2</sup> mbarn	170
electron mass	$m_e$	0.510 998 918(44) MeV/c <sup>2</sup> = 9.109 3826(16)×10 <sup>-31</sup> kg	86, 170
proton mass	$m_p$	938.272 029(80) MeV/c <sup>2</sup> = 1.672 621 71(29)×10 <sup>-27</sup> kg = 1.007 276 466 88(13) u = 1836.152 672 61(85) $m_e$	86, 170 0.13, 0.46
deuteron mass	$m_d$	1875.612 82(16) MeV/c <sup>2</sup>	86
unified atomic mass unit (u)	(mass <sup>12</sup> C atom)/12 = (1 g)/( $N_A$ mol)	931.494 043(80) MeV/c <sup>2</sup> = 1.660 538 86(28)×10 <sup>-27</sup> kg	86, 170
permittivity of free space	$\epsilon_0 = 1/\mu_0 c^2$	8.854 187 817 ... ×10 <sup>-12</sup> F m <sup>-1</sup>	exact
permeability of free space	$\mu_0$	4π × 10 <sup>-7</sup> N A <sup>-2</sup> = 12.566 370 614 ... ×10 <sup>-7</sup> N A <sup>-2</sup>	exact
fine-structure constant	$\alpha = e^2/4\pi\epsilon_0\hbar c$	7.297 352 568(24)×10 <sup>-3</sup> = 1/137.035 999 11(46) <sup>†</sup>	3.3, 3.3
classical electron radius	$r_e = e^2/4\pi\epsilon_0 m_e c^2$	2.817 940 325(28)×10 <sup>-15</sup> m	10
( $e^-$ Compton wavelength)/2π	$\lambda_e = \hbar/m_e c = r_e \alpha^{-1}$	3.861 592 678(26)×10 <sup>-13</sup> m	6.7
Bohr radius ( $m_{\text{nucleus}} = \infty$ )	$a_{\infty} = 4\pi\epsilon_0\hbar^2/m_e e^2 = r_e \alpha^{-2}$	0.529 177 2108(18)×10 <sup>-10</sup> m	3.3
wavelength of 1 eV/c particle	$hc/(1 \text{ eV})$	1.239 841 91(11)×10 <sup>-6</sup> m	85
Rydberg energy	$hcR_{\infty} = m_e e^4/2(4\pi\epsilon_0)^2 \hbar^2 = m_e c^2 \alpha^2/2$	13.605 6923(12) eV	85
Thomson cross section	$\sigma_T = 8\pi r_e^2/3$	0.665 245 873(13) barn	20
Bohr magneton	$\mu_B = e\hbar/2m_e$	5.788 381 804(39)×10 <sup>-11</sup> MeV T <sup>-1</sup>	6.7
nuclear magneton	$\mu_N = e\hbar/2m_p$	3.152 451 259(21)×10 <sup>-14</sup> MeV T <sup>-1</sup>	6.7
electron cyclotron freq./field	$\omega_{\text{cycl}}^e/B = e/m_e$	1.758 820 12(15)×10 <sup>11</sup> rad s <sup>-1</sup> T <sup>-1</sup>	86
proton cyclotron freq./field	$\omega_{\text{cycl}}^p/B = e/m_p$	9.578 833 76(82)×10 <sup>7</sup> rad s <sup>-1</sup> T <sup>-1</sup>	86
gravitational constant <sup>‡</sup>	$G_N$	6.6742(10)×10 <sup>-11</sup> m <sup>3</sup> kg <sup>-1</sup> s <sup>-2</sup> = 6.7087(10)×10 <sup>-39</sup> $\hbar c$ (GeV/c <sup>2</sup> ) <sup>-2</sup>	1.5 × 10 <sup>5</sup> 1.5 × 10 <sup>5</sup>
standard gravitational accel.	$g_n$	9.806 65 m s <sup>-2</sup>	exact
Avogadro constant	$N_A$	6.022 1415(10)×10 <sup>23</sup> mol <sup>-1</sup>	170
Boltzmann constant	$k$	1.380 6505(24)×10 <sup>-23</sup> J K <sup>-1</sup> = 8.617 343(15)×10 <sup>-5</sup> eV K <sup>-1</sup>	1800 1800
molar volume, ideal gas at STP	$N_A k(273.15 \text{ K})/(101 325 \text{ Pa})$	22.413 996(39)×10 <sup>-3</sup> m <sup>3</sup> mol <sup>-1</sup>	1700
Wien displacement law constant	$b = \lambda_{\text{max}} T$	2.897 7685(51)×10 <sup>-3</sup> m K	1700
Stefan-Boltzmann constant	$\sigma = \pi^2 k^4/60\hbar^3 c^2$	5.670 400(40)×10 <sup>-8</sup> W m <sup>-2</sup> K <sup>-4</sup>	7000
Fermi coupling constant**	$G_F/(\hbar c)^3$	1.166 37(1)×10 <sup>-5</sup> GeV <sup>-2</sup>	9000
weak-mixing angle	$\sin^2 \theta(M_Z)$ ( $\overline{\text{MS}}$ )	0.23122(15) <sup>††</sup>	6.5 × 10 <sup>5</sup>
$W^\pm$ boson mass	$m_W$	80.403(29) GeV/c <sup>2</sup>	3.6 × 10 <sup>5</sup>
$Z^0$ boson mass	$m_Z$	91.1876(21) GeV/c <sup>2</sup>	2.3 × 10 <sup>4</sup>
strong coupling constant	$\alpha_s(m_Z)$	0.1176(20)	1.7 × 10 <sup>7</sup>
$\pi = 3.141 592 653 589 793 238$		$e = 2.718 281 828 459 045 235$	$\gamma = 0.577 215 664 901 532 861$
1 in ≡ 0.0254 m    1 G ≡ 10 <sup>-4</sup> T		1 eV = 1.602 176 53(14) × 10 <sup>-19</sup> J	kT at 300 K = [38.681 684(68)] <sup>-1</sup> eV
1 Å ≡ 0.1 nm    1 dyne ≡ 10 <sup>-5</sup> N		1 eV/c <sup>2</sup> = 1.782 661 81(15) × 10 <sup>-36</sup> kg	0 °C ≡ 273.15 K
1 barn ≡ 10 <sup>-28</sup> m <sup>2</sup> 1 erg ≡ 10 <sup>-7</sup> J    2.997 924 58 × 10 <sup>9</sup> esu = 1 C		1 atmosphere ≡ 760 Torr ≡ 101 325 Pa	

\* The meter is the length of the path traveled by light in vacuum during a time interval of 1/299 792 458 of a second.

† At  $Q^2 = 0$ . At  $Q^2 \approx m_W^2$  the value is  $\sim 1/128$ .

‡ Absolute lab measurements of  $G_N$  have been made only on scales of about 1 cm to 1 m.

\*\* See the discussion in Sec. 10, “Electroweak model and constraints on new physics.”

†† The corresponding  $\sin^2 \theta$  for the effective angle is 0.23152(14).

## 4. PERIODIC TABLE OF THE ELEMENTS

Table 4.1. Revised 2005 by C.G. Wöhler (LENL) and D.E. Groom (LENL). Adapted from the Commission on Atomic Weights and Isotopic Abundances, "Atomic Weights of the Elements 1993," Pure and Applied Chemistry 73, 667 (2001), and G. Audi, A.H. Wapstra, and C. Thibault, Nud. Phys. A729, 337 (2003). The atomic number (top left) is the number of protons in the nucleus. The atomic mass (bottom) is weighted by isotopic abundances in the Earth's surface. Atomic masses are relative to the mass of  $^{12}\text{C}$ , defined to be exactly 12 unified atomic mass units (u) (approx. g/mole). Relative isotopic abundances often vary considerably, both in natural and commercial samples; this is reflected in the number of significant figures given. A number in parentheses is the atomic mass of the longest-lived known isotope of that element—no stable isotope exists. The exceptions are Th, Pa, and U, which do have characteristic terrestrial compositions. As of early 2006 element 112 has not been assigned a name, and there are no confirmed elements with  $Z > 112$ .

18 VIIIA																													
1 IA												13 IIIA		14 IVA		15 VA		16 VIA		17 VIIA		18 VIIIA							
2 IIA												5 IIIA		6 IVA		7 VA		8 VIA		9 VIIA		10 VIIIA							
1 Hydrogen 1.00794	2 Helium 4.002602											3 Lithium 6.941	4 Beryllium 9.012182											5 Boron 10.811	6 Carbon 12.0107	7 Nitrogen 14.0067	8 Oxygen 15.9994	9 Fluorine 18.9984032	10 Neon 20.1797
11 Na 22.989770	12 Mg 24.3050											13 Al 26.981538	14 Si 28.0855	15 P 30.973761	16 S 32.065	17 Cl 35.453	18 Ar 39.948												
19 K 39.0983	20 Ca 40.078	21 Sc	22 Ti 47.867	23 V 50.9415	24 Cr 51.9961	25 Mn 54.938049	26 Fe 55.845	27 Co 58.933200	28 Ni 58.6934	29 Cu 63.546	30 Zn 65.38	31 Ga 69.723	32 Ge 72.64	33 As 74.92160	34 Se 78.96	35 Br 79.904	36 Kr 83.80												
37 Rb 85.4678	38 Sr 87.62	39 Y 88.90585	40 Zr 91.224	41 Nb 92.90638	42 Mo 95.94	43 Tc 97.907216	44 Ru 101.07	45 Rh 102.90550	46 Pd 106.42	47 Ag 107.8682	48 Cd 112.411	49 In 114.818	50 Sn 118.710	51 Sb 121.760	52 Te 127.60	53 I 126.90447	54 Xe 131.293												
55 Cs 132.90545	56 Ba 137.327	57-71 Lanthanides	72 Hf 178.49	73 Ta 180.9479	74 W 183.84	75 Re 186.207	76 Os 190.23	77 Ir 192.22	78 Pt 195.078	79 Au 196.96655	80 Hg 200.59	81 Tl 204.3833	82 Pb 207.2	83 Bi 208.98038	84 Po (209.987148)	85 At (222.017578)	86 Rn (222.017578)												
87 Fr (223.019736)	88 Ra (226.025410)	89-103 Actinides	104 Rf (261.10877)	105 Db (262.11441)	106 Sg (263.1221)	107 Bh (264.1047)	108 Hs (265.1087)	109 Mt (266.1073)	110 Ds (267.1052)	111 Rg (268.1037)	112 Uue (269.1019)																		
Lanthanide series		57 La 138.9055	58 Ce 140.116	59 Pr 140.90766	60 Nd 144.24	61 Pm (144.912749)	62 Sm 150.36	63 Eu 151.964	64 Gd 157.25	65 Tb 158.92534	66 Dy 162.50	67 Ho 164.93032	68 Er 167.259	69 Tm 168.93421	70 Yb 173.04	71 Lu 174.967													
Actinide series		89 Ac (227.02773)	90 Th 232.038065	91 Pa 231.0368884	92 U 238.02891	93 Np (237.048173)	94 Pu 244.064204	95 Am (243.061381)	96 Cm (247.070394)	97 Bk (247.070394)	98 Cf (251.079587)	99 Es (252.08596)	100 Fm (257.085105)	101 Md (258.068431)	102 No (259.1010)	103 Lr (262.1066)													